

3RD CATEGORY – TOURING CARS, GROUP 3E – CIRCUIT EXCEL SEALING SHEET

OWNERS NAME		
LOG BOOK No.		
RACING No.		
<i>This document shall be completed only when an engine is being assembled and the authorised sealer is present.</i>		
ENGINE NUMBER		
BORE AND STROKE	BORE	76.1mm max
	STROKE	83.5mm max
CONNECTING RODS		Inspection
CRANKSHAFT		Inspection
PISTONS		Inspection
PISTON PROTRUSION		+0.05 (+/- 0.15mm)
SUMP SEAL	No.	
CYLINDER HEAD VOLUME		37.80cc min
VALVE DIAMETER	INLET	28.2mm max
	EXHAUST	25.0mm max
VALVE SEAT THROAT DIAMETER	INLET	25.0mm max
	EXHAUST	22.5mm max
PORT FINISH (CASTING MARKS)		
INLET PORT DIAMETER		Appendix 2
EXPORT PORT DIAMETER		Appendix 2
CYLINDER HEAD SEAL	No.	
CAMSHAFT	LIFT INLET	7.20mm (+/- 0.2mm)
	LIFT EXHAUST	7.8mm (+/- 0.2mm)
CAMSHAFT SADDLE SEAL	No.	
GEARBOX SEAL (If applicable)	No.	
MISCELLANEOUS		
AUTHORISED SEALER NAME		Date:
SIGNATURE		
<i>This document shall be produced in conjunction with the vehicle logbook on request from a CAMS official.</i>		